

InStruc® ABSGFM10

Americhem - Acrylonitrile Butadiene Styrene

General Information

Product Description

10% MILLED GLASS FIBER FILLED ACRYLONITRILE BUTADIENE STYRENE (ABS)

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Milled Glass Fiber, 10% Filler by Weight		
Features	• Good Dimensional Stability	• High Stiffness	• High Strength
Uses	• Consumer Applications • Electrical/Electronic Applications	• Household Goods • Industrial Applications	• Industrial Parts
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.11		ASTM D792
Molding Shrinkage - Flow	3.0E-3 to 6.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	550000	psi	ASTM D638
Tensile Strength	9000	psi	ASTM D638
Tensile Elongation (Yield)	> 5.0	%	ASTM D638
Flexural Modulus	550000	psi	ASTM D790
Flexural Strength	12000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	1.8	ft-lb/in	ASTM D256

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180	°F
Drying Time	2.0	hr
Processing (Melt) Temp	460 to 500	°F
Mold Temperature	150 to 180	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

